

SIGMA QJM 1 angular contact ball bearings

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Bore Diameter (mm)	18
Outer Diameter (mm)	24
Bearing Type	straight
Shaft Dia., Nominal (d)	18.0000
Housing Bore Dia. (Dh) – 24 +0.021 / -0	24 +0.021 / 0
Bearing Outside Diameter, Nominal(Do)	24.000
Bearing Outside Diameter Tolerance (Do tol.)	24 +0.021 / +0.008
Bearing Bore after Mounting (di)	18 +0.034 / +0.016
Bearing Length, Nominal (B)	25.000
Bearing Length Tolerance (B tol.) – -0.10 / -0.30	0.10 / 0.30
OD Chamfer Length (Co)	2.000
ID Chamfer Angle (B deg.)	15
ID Chamfer Length (Ci)	1.200
Material	Cast bronze with solid lubricant inserts.